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The 15m was usually on high quality machines, it was quite an expensive control. As far as programming, it had almost all the features you see on Fanuc controls today. I have never seen one that had Ridgid Tapping, but it does have the tapping cycle of G84. You need to use a floating tap holder that works quite well. It has Cutter Comp, Subprograms, all the Canned Cycles, etc. If you need to ...

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This manual describes the spindle parameters for the FANUC servo amplifier series. Chapter 1 describes the parameters used to start normal operation. Chapter 2 describes the parameters for each function. Chapter 3 describes each spindle parameter in detail. The parameter numbers used in this manual are those for the FANUC Series 16i/16, unless noted otherwise. When using another series, modify ...

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